

Work Order ID 63655

November 8, 2010 1:53:08 PM



Page 1

Item ID: D412-791-049

Accept



Setup Start



Revision ID:

Stop



Item Name: Standy Attitude Battery Monitoring Assembly

Start Date: 11/08/10 Start Qty: 2.00



Cust Item ID:

Required Date: 11/12/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: C2 Date: 10/11/08

Tooling:

Date:

Run Start



QC: _____ Date: _____

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-791	B								

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP 412-791-049 CHG001

S 10/11/15

OK for BGR 10/11/16

105

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/11/10 S

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

S 10/11/15



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Item ID: D412-791-049

Accept



Setup Start



Revision ID:

Stop



Item Name: Standby Attitude Battery Monitoring Assembly

Start Date: 11/08/10 Start Qty: 2.00



Cust Item ID:

Required Date: 11/12/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-791-049								
	Location: <u>3/A</u>								
	PPP Rev: <u>A</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/11/19 SP 20

CK 10/11/22

10-11-19

Picklist Print

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Work Order ID: 63655

Parent Item: D412-791-049

Parent Item Name: Standby Attitude Battery Monitoring Assembly






Start Date: 11/08/10

Required Date: 11/12/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
18-200  Quick Connector, Plug		Purchased	No			110	Each	3.0000	1	2		10/11/10	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST400				3					
					115177			3					
1N4007  Diode		Purchased	No			110	Each	14.0000	5	10		10/11/10	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST391				14					
					11432			14					
80-004-2-6  Insert		Purchased	No			110	Each	41.0000	3	6		10/11/10	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST377				41					
					114930			41					
D3897-1  Angle		Manufactured	No			110	Each	2.0000	1	2		10/11/10	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST094				2					
					53032			2					
D3938-1  PLACARD		Manufactured	No			110	Each	0.0000	1	2		63767 10/11/10	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			

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Work Order ID: 63655

Parent Item: D412-791-049

Parent Item Name: Standby Attitude Battery Monitoring Assembly

Start Date: 11/08/10

Required Date: 11/12/10

Start Qty: 2.00

Required Qty: 2.00

LED-50-17-HK-E0700 Purchased No
Annunciator (STBY BATT)

110 Each 4.0000



1 2
10/11/10

Location Loc Qty Loc Code

ST392 4
111788 1
112020 3

M12883/45-01 Purchased No
Relay Base

110 Each 4.0000



1 2
10/11/10

Location Loc Qty Loc Code

ST395 4
115974 4

M81714/16-3 Purchased No
Terminal Blocks track

110 Each 2.0000



1 2
10/11/10

Location Loc Qty Loc Code

ST395 2
114991 2

M81714/2-DC1 Purchased No
Terminal Blocks

110 Each 4.0000



2 4
11/16/10 10/11/10

Location Loc Qty Loc Code

ST395 4
114991 1
115974 3

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Work Order ID: 63655

Parent Item: D412-791-049

Parent Item Name: Standby Attitude Battery Monitoring Assembly

Start Date: 11/08/10

Required Date: 11/12/10

Start Qty: 2.00

Required Qty: 2.00

M81714/2-DD2

Purchased

No

110

Each

2.0000

1



Terminal Blocks

Location

Loc Qty

Loc Code

ST395

2

115384

2

110

Each

5.0000

1

M83536/2-024

Purchased

No



Relay

Location

Loc Qty

Loc Code

ST395

5

112718

5

110

Each

24.0000

2

MS21042L06

Purchased

No



Nut

Location

Loc Qty

Loc Code

ST300

24

114494

2

115108

22

110

Each

164.0000

2

MS24693-S26

Purchased

No



Screw

Location

Loc Qty

Loc Code

ST288

164

112019

64

112719

100

10/11/10 SP

2
10/11/10 SP

2
4
10/11/10 SP

2
4
10/11/10 SP

(2x)

Picklist Print

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Work Order ID: 63655

Parent Item: D412-791-049

Parent Item Name: Standby Attitude Battery Monitoring Assembly

Start Date: 11/08/10

Required Date: 11/12/10

Start Qty: 2.00

Required Qty: 2.00

MS35207-260

Purchased

No

110

Each

94.0000

3 6



Screw



10/11/10

Location

Loc Qty

Loc Code

ST295

94

112719

94

NAS1149D0363J

Purchased

No

110

Each

2,262.000

3



Washer



10/11/10

Location

Loc Qty

Loc Code

ST298

2262

114292

114

115107

25

115622

1514

116007

400

116025

200

9221

9

NAS1149DN632J

Purchased

No

110

Each

144.0000

3



Washer



10/11/10

Location

Loc Qty

Loc Code

ST297

144

112794

44

114382

100

HW210

Purchased

No

100

Each

18.0000

1



Resistor, 1k ohms



10/11/10

Location

Loc Qty

Loc Code

ST390

18

113331

6

114971

12

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7.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X						D412-791-011	SAFETY ENHANCEMENT KITS COMPLETE
1	X					D412-791-041	FLASHLIGHT KIT
1		X				D412-791-043	MAPBOX KIT
1			X			D412-791-045	EXIT ILLUMINATION KIT
1				X		D412-791-047	PITOT HEAT MONITORING KIT
1					X	D412-791-049	STANDBY ATTITUDE BATTERY MONITORING KIT
	2					D3921-1	FLASHLIGHT
	4					D3922-1	CLIP
	2					D3923-1	ANGLE
	4					D3924-1	SHIM
	8					MS20426AD3-6	RIVETS
	6					MS20470AD4-5	RIVET
	4					MS21059-L3	ANCHOR NUT
	4					MS35207-264	SCREW
		1				D3936-041	MAPBOX
		4				MS35207-244	SCREW
			16			D3937-041	PHOTOLUMINESCENT STRIPS
			90			D3950-1	RIVET (INCLUDES 10 EXTRA)
				1		18-200	CONNECTOR
				4		1N4007	DIODE
				3		80-004-2-6	POTTED INSERTS
				2		D3896-1	RELAY
				1		D3897-1	ANGLE
				1		LED-50-17-BG-E0705	ANNUNCIATOR
				1		M12883/45-01	RELAY BASE
				1		M81714/16-3	TERMINAL BLOCKS TRACK
				2		M81714/2-DC1	TERMINAL BLOCKS
				1		M81714/2-DD2	TERMINAL BLOCKS

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Revision: B

Date: 09. 07.22

REFERENCE

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IIN-D412-791

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QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				1		M83536/2-024	RELAY
				2		MS21042L06	NUT
				4		MS21042L08	NUT
				1		MS24524-23	SWITCH, DPDT
				1		MS24524-31	SWITCH, DPDT
				2		MS24693S26	SCREW
				15		MS25036-102	TERMINAL LUGS, #6
				4		MS27039-0814	SCREW
				3		MS35207-260	SCREW
				3		NAS1149D0363J	WASHER
				2		NAS1149DN632J	WASHER
				8		NAS1149DN832J	WASHER
				1		HW210	RESISTOR, 1K OHMS
				1		18-200	CONNECTOR
				5		1N4007	DIODE
				3		80-004-2-6	POTTED INSERTS
				1		D3897-1	ANGLE
				1		D3938-1	DECAL
				1		LED-50-17-HK-E0700	ANNUNCIATOR (STBY BATT)
				1		M12883/45-01	RELAY BASE
				1		M81714/16-3	TERMINAL BLOCKS TRACK
				2		M81714/2-DC1	TERMINAL BLOCKS
				1		M81714/2-DD2	TERMINAL BLOCKS
				1		M83536/2-024	RELAY
				2		MS21042L06	NUT
				2		MS24693S26	SCREW
				3		MS35207-260	SCREW
				3		NAS1149D0363J	WASHER
				2		NAS1149DN632J	WASHER
				1		HW210	RESISTOR, 1K OHMS

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